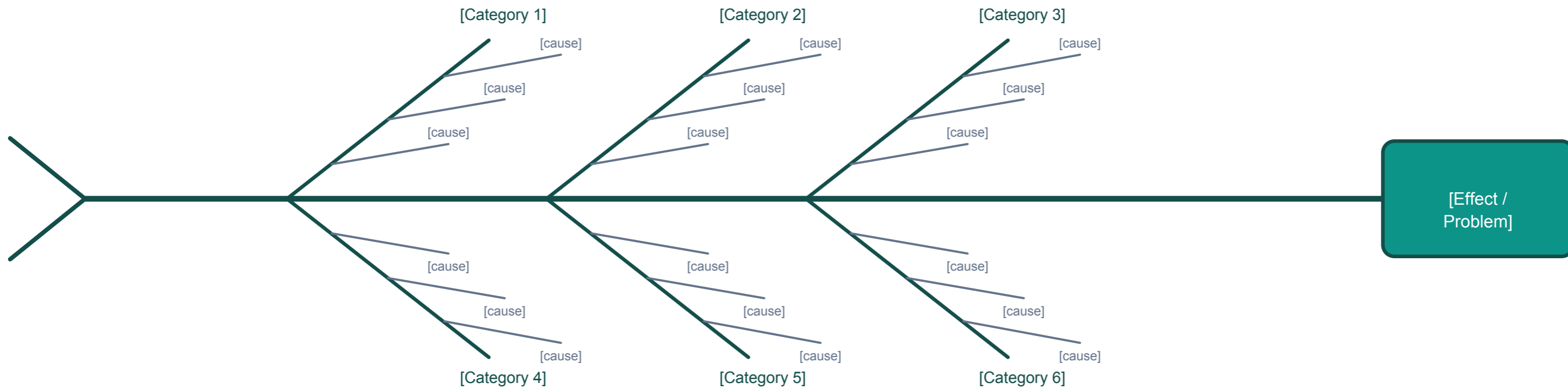


# Fishbone Diagram (Ishikawa / Cause & Effect)



Replace [Category] labels with your own: e.g. People · Process · Materials · Machine · Environment · Measurement.